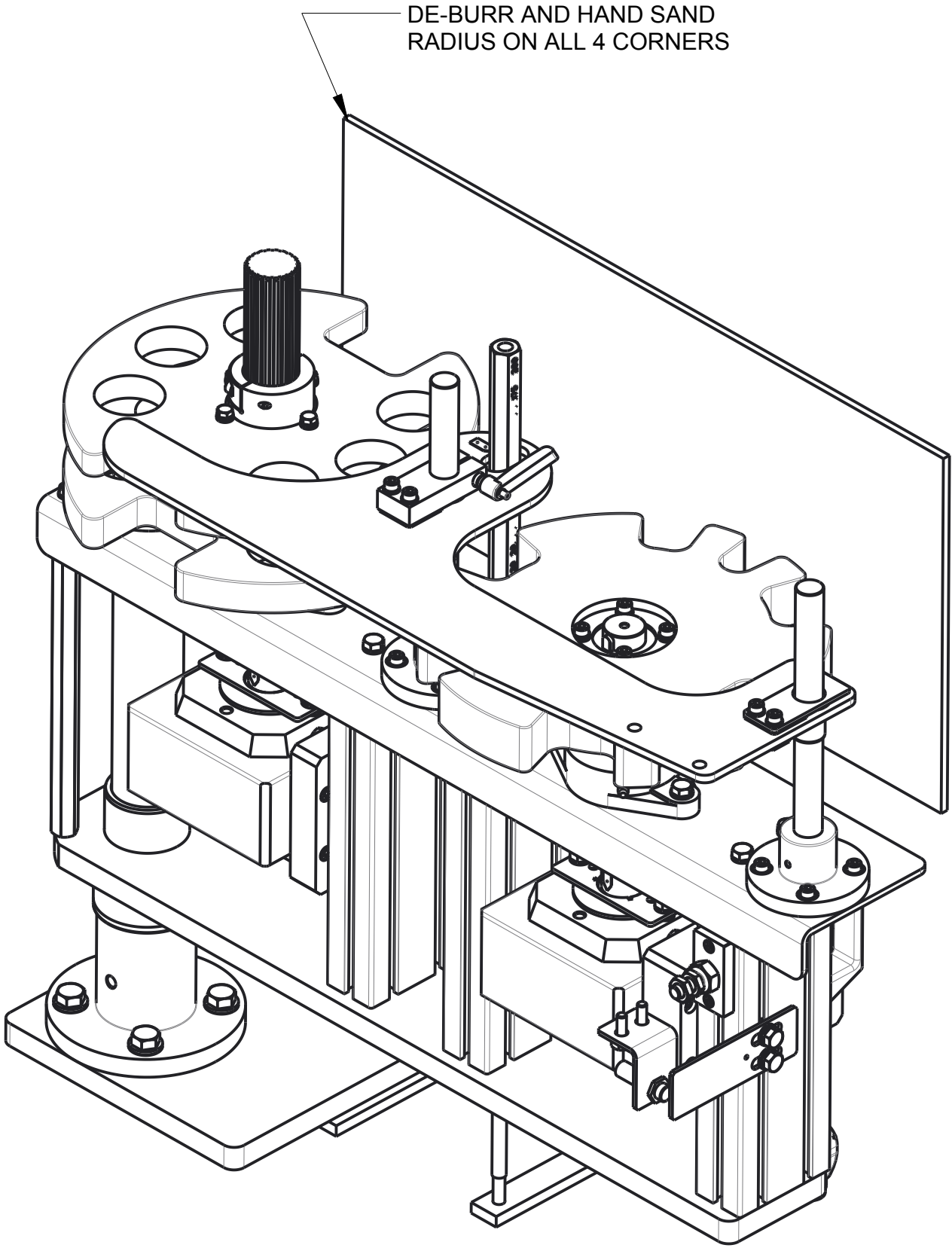
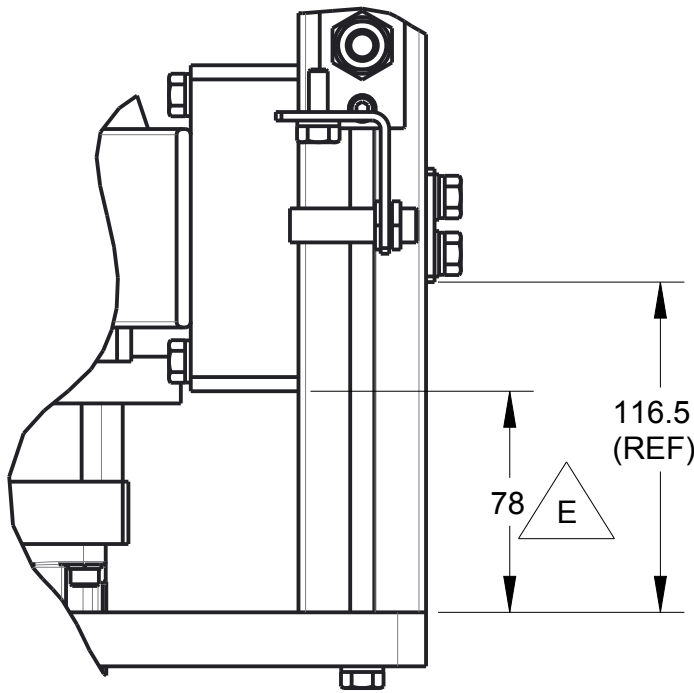


55	1	PLATE, MOTOR MOUNT, OP-SIDE	U5015605M
56	8	M8 HIGH COLLAR LOCK WASHER SS	U6002597P_EXP
57	4	SCREW HHCS, M8x40 SS	U6002767P_EXP
58	4	SCREW HHCS, M8x50 SS	U6002769P_EXP
59	4	SCREW SHCS, M6x40 SS	U6003065P_EXP
60	8	M6 HIGH COLLAR LOCK WASHER SS	U6002596P_EXP



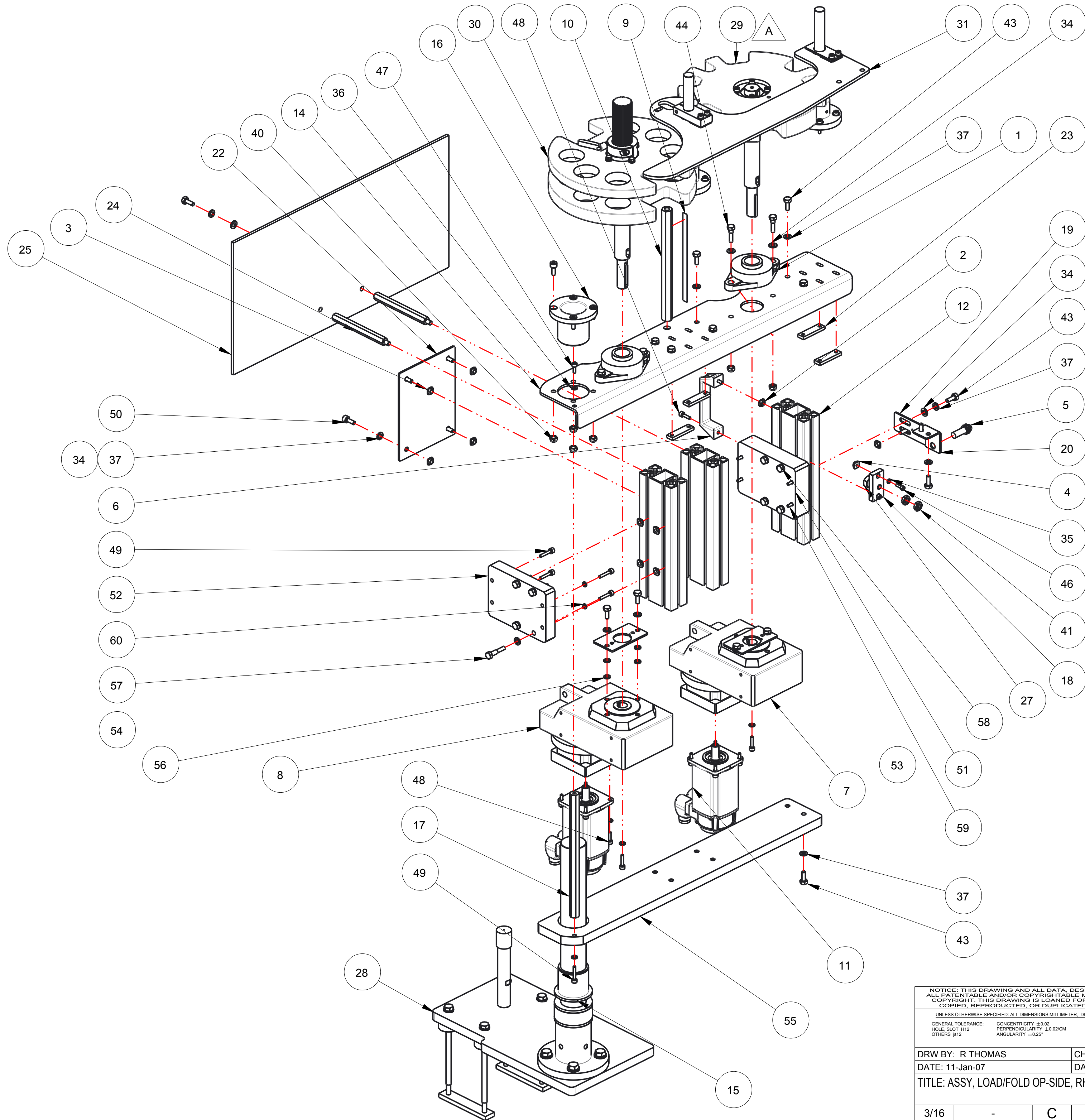
ISO VIEW
SCALE 1/4



AUXILIARY VIEW
SCALE 3/8

ITEM QTY		DESCRIPTION	PART NUMBER
1	2	FLANGE BEARING, SFT-206	09-032152-0505-0
2	2	SQUARE NUT, M6, MINITEC	09-038063-6000-0
3	16	SQUARE NUT, M8, MINITEC	09-038064-6000-0
4	2	SQUARE NUT, M5, MINITEC	09-038065-6000-0
5	1	INDUCTIVE PROX, M12x1	U5001082P
6	1	HANDLE	U5001917P
7	1	REDUCER, F102AN_0460_MT10	U5006471P_CFG1
8	1	REDUCER, F102AN_0185_MT10	U5008238P_CFG1
9	1	SCALE, SELF-ADHESIVE PET, 200mm L TO R	U5008841P
10	1	HEX BAR STANDOFF, DOUBLE TAP, 250L, M12	U5009059M
11	2	SERVOMOTOR, MSK, 1.7Nm (REF. ONLY)	U5009081P_REF
12	3	PROFILE, VERTICAL SUPPORT	U5009089M
14	1	PLATE, BEARING MOUNT, OP-SIDE	U5009120M
15	1	BEARING, FLANGED SLEEVE 50MM ID X 60MM LG BRONZE	U5009124P
16	1	BEARING, FLANGED SLEEVE 50MM ID X 70MM LG BRONZE	U5009125P
17	1	SPACER, L/F PLATE SEPARATION	U5009130P
18	1	LATCH, MAGNETIC BLOCK, 2x2	U5009138M
19	1	TARGET, L/F OVERLOAD	U5009139P
20	1	BRKT, L/F OVERLOAD SNSR	U5009140P
22	1	SHEAR PLATE, L/F DOOR	U5009148P
23	4	STRIP NUT, 60x16x6, 2X M6@46	U5009153P
24	2	STANDOFF, L/F COVER	U5009155P
25	1	COVER, L/F ASSY, OP-SIDE	U5009156P
27	1	MAGNET, L/F OVERLOAD	U5009166P
28	1	ASSY, PIVOT BASE, OP. SIDE, MD, RH	U5009189M
29	1	ASSY, LOADING WHEEL SHAFT, OP SIDE	U5009190M
30	1	ASSY, FLAP FOLDING WHEEL SHAFT, RH	U5009192M
31	1	ASSY, GUIDE, OP. SIDE, LOAD/FOLD, RH	U5009195M
34	8	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
35	2	M5 STD SPRING LOCK WASHER SS	U6002562P_EXP
36	10	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
37	34	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
40	8	HEX LOCK NUT, M8X1.25 SS	U6002679P_EXP
41	2	EXP" HEX JAM NUT, M10X1.5 (STN STL)	U6002697P_EXP
43	22	SCREW HHCS, M8x20 FULL THRD SS	U6002763P_EXP
44	4	SCREW HHCS, M8x30 SS	U6002765P_EXP
46	2	SCREW SHCS, M5x16 SS	U6003042P_EXP
47	1	SCREW SHCS, M6x16 SS	U6003060P_EXP
48	10	SCREW SHCS, M6x20 SS	U6003061P_EXP
49	5	SCREW SHCS, M6x30 SS	U6003063P_EXP
50	8	SCREW SHCS, M8x20 SS	U6003079P_EXP
51	1	PLATE, GEARBOX MOUNTING, LOAD	U5015270M
52	1	PLATE, GEARBOX MOUNTING, FOLD	U5015273M
53	1	PLATE, LOAD WHEEL HOMING TARGET	U5015285M
54	1	PLATE, FOLD WHEEL HOMING TARGET	U5015333M

E	CHG'D DIM WAS 75-1/2" NO ECN REQUIRED	KJW	5/26/10	NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
D	ADDED AUXILIARY VIEW NO ECN REQUIRED	KJW	4/12/10	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS .6/12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)									
C	1) DEL ITEM'S 13, 21, 26,32, 33, 38, 39, 42, 45 2) ADDED ITEM'S 51 THRU 60 SEE ECN002205	RT	3/16/09	DRW BY: M FLAGG									
B	RE-ARRANGE ITEM 1 MOUNTING SURFACE SEE ECN002160	RT	12/11/08	DATE: 11-Jan-07									
A	ITEM 29 WAS U5009190M_REF ECN2133	JWC	10-27-08	TITLE: ASSY, LOAD/FOLD OP-SIDE, RHM 2x2									
REV.	DESCRIPTION	BY	CHK'D	3/8	RH MACHINE	C	SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	U5009087M		
		DATE	DATE								E	REV	1/2
													SHEETS



NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING					MATERIAL: SEE BOM				
GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS js12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)					
DRW BY: R THOMAS			CHK'D :			ENGR. BY : RTP			
DATE: 11-Jan-07			DATE :			DATE :			
TITLE: ASSY, LOAD/FOLD OP-SIDE, RHM 2x2						Packing Systems Atlanta, Georgia Deols, FRANCE			
MeadWestvaco									
3/16	-	C	U5009087M				E	2/2	
SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	E	REV	SHEETS			

MeadWestvaco Packaging Systems
Atlanta, Georgia
Deols, FRANCE